

**TECHNICAL DATA SHEET FOR
NIPPELUX 1701 UNDERCOAT**

DESCRIPTION	:	Nippelux 1701 Undercoat is an undercoat for Nippelux 1801 Enamel and similar types of finish coats. Can be used on previously painted surfaces and appropriately primed new surfaces.
TYPE	:	Alkyd resin undercoat
COLOUR	:	Standard colours
FINISH	:	Matt
USES	:	Provides good adhesion to the substrate and a sound base for Nippelux 1801 Enamel and similar types of finish coats
FEATURES	:	<ul style="list-style-type: none">• Good film build to level up minor surface imperfections.
APPLICATION DATA		
METHOD	:	Roller, brush or spray
THEORETICAL COVERAGE	:	Approx 14 m ² / litre (for DFT of 30 microns)
DILUTION	:	0-5% with Nippelux 1901 Reducer
SURFACE PREPARATION	:	While apply on previous painted primer, slightly sweep blast or sand down is require for removing millscale. The surface must be dry and free from any abrasive residues, dirt, oil and grease, and other contaminants prior to painting.
DRYING TIME	:	Surface Dry - 1 hour at 20°C or 40 minutes at 30°C Hard Dry - 6 hours at 20°C or 4 hours at 30°C
OVERCOATING TIME	:	15 hours at 20°C or 10 hours at 30°C

NIPPELUX 1701 UNDERCOAT

RECOMMENDED PAINTING SYSTEM : N/A

CLEANING : All equipment should be cleaned with Nippelux 1901 Reducer immediately after use.

GENERAL INFORMATION

SOLID CONTENT : 43 ± 2% by volume

SPECIFIC GRAVITY : 1.46 ± 2% kg/litre

NO. OF COMPONENTS : 1

FLASH POINT : 32°C

PACKING : 5 litres and 20 litres

STORAGE : Store in a tightly sealed container in a cool dry place.

SHELF LIFE : 24 months in a tightly sealed container.

PRECAUTION : Ensure good ventilation during application and drying of paint. Avoid direct contact with sensitive skin. Use appropriate personal protective equipment.
Refer to the product Safety Data Sheet for more information.

The information given is intended to give a description of the product performance under specific test conditions. Nevertheless, we cannot assume any responsibility for the use of it since circumstances under which the products are applied in practice are subjected to many variations. We reserve the right to alter the given data without notice.

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